



Position Transducers Linotast, induktive

Series F 200 g



Special features

- very good linearity, Standard ±0,1 ... ±0,3 %
 with connetor, protection class IP 67 (only with EEM 33-70)
- reverse voltage protectionbult-in hybrid electronic circuitry
- DC power supply, DC output
- almost infinite resolution good temperature constancy

The inductive position transducer series F 200 converts small rectilinear displacements into electrical analogue signals by means of a differential transformer with a movable core.

The core is mounted on a pushrod wich may be pressed by a built-in spring against the object to be measured, or rigidly connected to the object.

The transducer is supplied with a DC voltage. A built-in oscillator provides an AC voltage to supply the diffential transformer.

The secondary voltages of the transformer are rectified by a demodulator which is also built-in. The oscillator and the demodulator are hybrid circuits.

The DC output voltage is strictly proportional to the displacement of the core and, therefore, to the displacement to be measured. The electrical zero is in the middle of the useful stroke of the pushrod.



| Description | | | | | |
|------------------------|---|--|--|--|--|
| Housing | black anodized aluminium | | | | |
| Actuating rod | antimagnetic stainless steel; a pre-stressed helical spring presses the pushrod outwords against the stop | | | | |
| Bearing | maintenance-free plasstic sleeves, pushrod passage dust-proofed by bellows | | | | |
| Fixing | centering pilot, collar and clamp flange | | | | |
| Electrical connections | 5-pin connector (see accessoreis) protection class depending on connector type | | | | |
| Electronic | potted hybrid circuits | | | | |

| Туре | F205g | F205.1g | F210g | F210.1g | F220g | |
|--|--|-------------|------------|------------|-------------|----------|
| Mechanical Data | | | | | | |
| Operating force | ≤ 2 | | | | | N |
| Mass of actuating rod | 6 | 6 | 6 | 6 | 7 | g |
| Total weight | 80 | | | | | g |
| Dimensions | see drawing | | | | | |
| Electrical Data | | | | | | |
| Independent linearity | 0,2 | 0,1 | 0,2 | 0,1 | 0,3 | ±% |
| Defined electrical range | 5 (±2,5) | 5 (±2,5) | 10 (±5) | 10 (±5) | 20 (±10) | mm mm |
| Mechanical range | 8 | 8 | 12 | 12 | 22 | mm |
| Sensitivity approx. (supply 24 VDC) | 4,5 | 4,5 | 2,2 | 2,2 | 1 | V/mm |
| Power supply | 24 ±20 % | | | | | VDC |
| Reverse voltage protection | parallel-connected diode; max. permitted curent with inverse voltage; 1 A (or 50 A for 8 ms) | | | | | nt with |
| Current consumption | approx. 50 | | | | | mA |
| Output voltage | ±10, floating DC voltage | | | | | VDC |
| Residual ripple | 1 % of DC output voltage, or 10 mV pk-pk, whichever is greater | | | | | |
| Internal resistance (dynamic) (Output circuit is short-circuit proof) | 4 | | | | | kΩ |
| Zero drift for variation of supply voltage | < 1 µm/10 % | | | | | |
| Thermal zero shift | < 1 µm/10 K | | | | | |
| Thermal sensitivity shift | 25 typ. | | | ppm/K | | |
| Sensitivity change | proportional to supply voltage | | | | | |
| Maximum permitted voltage between output terminals and housing plus between input and output | 100 | | | | | VDC |

Environmental Data

| Temperature | -30 +70 | °C | | | |
|--------------------|---|----|--|--|--|
| Acceleration | 10 g in all directions | | | | |
| Humidity | Transducer is insensitive against humidity, water wetting, grinding oil and coolant | | | | |
| Order designations | | | | | |
| Туре | ArtNo. | | | | |
| F 205 g | 005303 | | | | |
| F 205.1 g | 005304 | | | | |
| F 210 g | 005323 | | | | |
| F 210.1 g | 005324 | | | | |
| F 220 g | 005325 | | | | |
| | | | | | |





Frequency response of sensitivity



Included in delivery

Screw-on probe with hardalloy ball-point and stainless steel locknut. Allows frictionlocked connection between gauging pin and measuring object.

Connecting ring with unloseable screws.

Recommended accessories

Connector EEM 30-70 protection class IP 67, Art.Nr. 005611, Connector EEM 33-71 protection class IP 40 Art.Nr. 005612, Angled connector EEM 33-72 protection class IP 40 Art.Nr. 005613